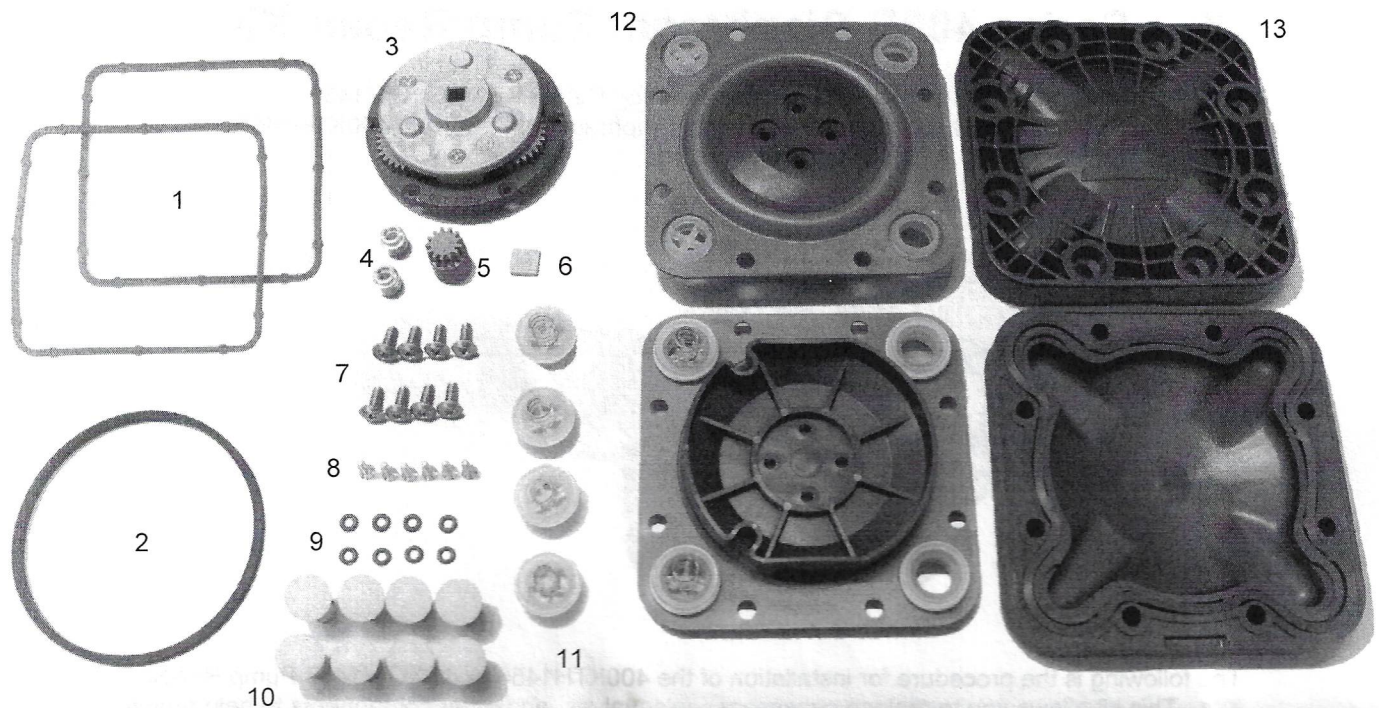


400B Series Pump Rebuild Kit Contents



Kit 400KTH1456 & 400KTH1457		
#	Description	Qty
1	Flange Gasket	2
2	Motor Gasket	1
3	Gear Assembly	1
4	Insert Threaded ¼ - 20 Repair – Oversized	2
5	Drive Gear	1
6	Rotor Key	1
7	0.190 24 0.500 THMS 18-8SS Phillips Head Screw	8
8	0.138 32 0.500FHMS Zinc Thread Screw	6
9	O-Ring -007 EPDM (for piston screws)	8
10	Ball Check Valve .688 Diameter	8
11	Valve Spring Retainer	4
12	Santoprene (Green) Diaphragm Assembly	2
	Filcon (Black) Diaphragm Assembly	
13	Diaphragm Cap w/ Integral Gasket	2